

PF0313
White Polyester Basecoat

DESCRIPTION & USES Extremely versatile polyester basecoat built to out perform its rivals with extra long pot life, very good sanding characteristics, high build and excellent hiding power. This polyester product is formulated to provide a base that when overcoated with high gloss finishes, allows for a mirror finish to be achieved.

Recommended Application: For use as a **basecoat** under polyurethane topcoats TH4532, TH0089 & TH4401. Flat and profiled components, furniture, joinery, shop-fitting, kitchen doors.

WET PROPERTIES

Solid content: 97% (approx)
Viscosity in drum: 20 seconds DIN 8 @ 20°C (approx)
 Specific gravity: 1.31 kg/L (approx)
Shelf life: 12 months in sealed containers

APPLICATION

Method: Spraying conventional, airless
Mixing Ratio: Step 1) Open can of PF0313 and stir thoroughly
 Step 2) Mix in Accelerator as per ratio below and stir thoroughly

Warning: Direct contact between Accelerator & Catalyst can cause a hazardous chemical reaction/explosion – always store separately (refer MSDS) & mix as described here.

Step 3) Mix in Catalyst as per ratio below and stir thoroughly
 Step 4) Mix in Thinner

Product	By Weight	By Volume
PF0313 Part A	100 parts	100 parts
PZ0353 Accelerator	2 parts	3 parts
PV2240 Catalyst	4 parts	6 parts
Thinner (Acetone or THIN-PE-SLOW)	10-20 parts	10-20 parts

Coats: Up to 4 coats of mixed PF0001 may be applied, waiting 45 mins to 3 hrs between each coat.

Drying time (300g/m²):

Dust free:	30 mins at 20°C
Touch dry:	2.5 hours at 20°C
Sanding:	12 hours at 20°C (minimum)
Overcoating:	16 hours at 20°C (minimum)
Stacking:	8 hours at 20°C (minimum)

Pot Life: 2.5 hours at 20°C (approx)

Application weight: 100-250 g/m² per coat

NOTES Ensure adequate sanding (not polishing) and cleaning of the coated substrate is carried out before overcoating.

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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